



Science.
Applied to Life.™



Your everyday challenges solved. Every day.

Industrial solutions.
Maintenance, Repair and Operations
(MRO) essentials.
3M Industrial Adhesives and Tapes

May 2017



Industrial solutions. MRO essentials.



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Manufacturing Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.





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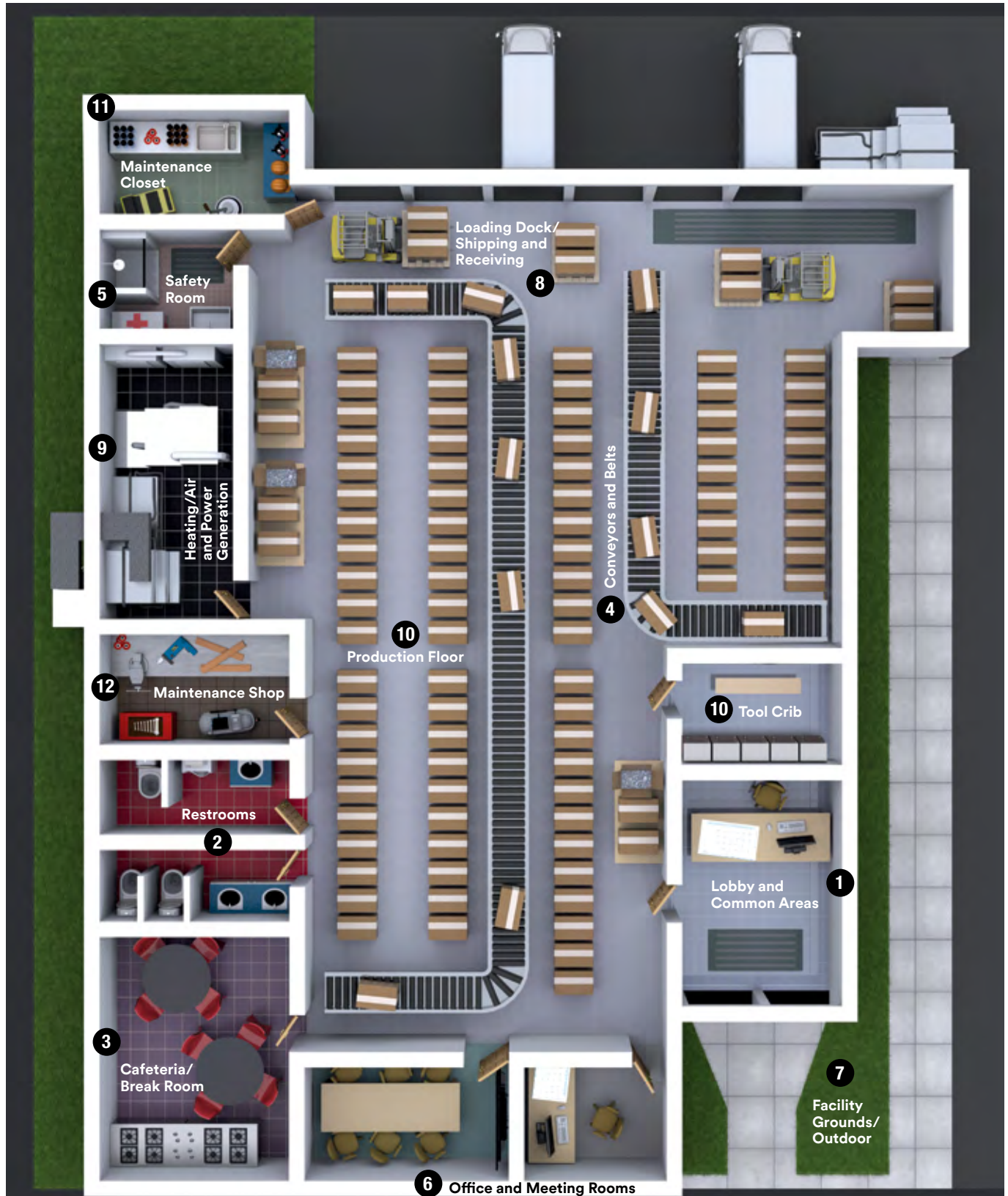
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There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.





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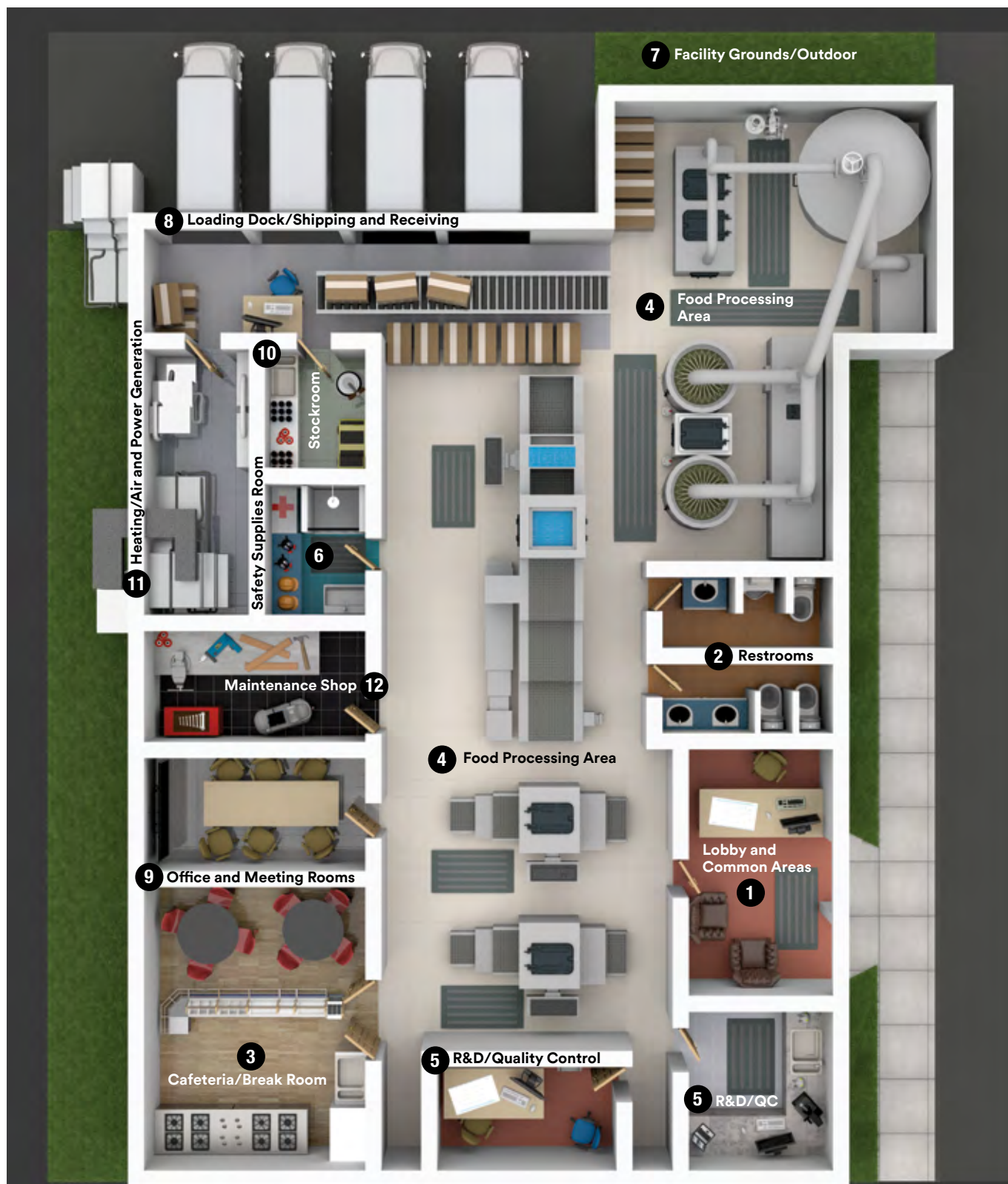
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	Remove gunk and grime	3M™ Citrus Base Cleaner and 3M™ Adhesive Remover	17
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Healthcare Facility Guide

There are many places throughout your facility where 3M Maintenance and Repair Product solutions can help you run an efficient operation.





Floor and Wall Maintenance Solutions

There's a 3M solution that will help you mark, protect, seal, repair, attach and so much more.

It's the brand you can count on to complete everyday jobs quickly and reliably.



Mark safety lanes: 3M™ Safety Stripe Tape 5702 and the 3M™ Lane Marking Applicator M-1 (pg 36)



Marking for visibility and safety: 3M™ Vinyl Tape 471 (pg 35)



Temporary masking for wall protection: 3M™ Masking Tapes (pgs 28-30)



Adhesive sealants: Avoid the elements with these flexible bonding and sealing solutions (pg 22)



Permanent attachments: 3M™ Double Coated Polyethylene Foam Tape 9546 or 3M™ VHB™ Heavy Duty Mounting Tape 5952 (pgs 37-38)



Attaching, holding, and repeated opening and closing: 3M™ Reclosable Fasteners (pgs 44-46)



High performance foil tapes: 3M™ Venture Tape Reinforced Aluminium Foil Tape 1524CW (pg 34)



Equipment Maintenance Solutions

Clean, lubricate, re-assemble, repair. There's a 3M solution that's close at hand.

For all those everyday jobs that need to be completed, quickly and reliably.



Lubricate and durable sealing that withstands harsh environmental conditions. 3M™ Extreme Sealing Tapes (pg 39)



Quick repairs:
3M™ Duct Tapes (pgs 31-32)



Scotch® ATG Tapes Family:
Finger Touch of Pressure/Sensitive Adhesive (pg 41)



Clean up grease and oil:
3M™ Adhesive Remover (pg 17)



Strong, flexible bonds:
3M™ Rubber and Gasket Adhesives (pg 19)



Simple versatility:
3M™ Masking Tapes (pgs 28-30)



Heads-up marking for safety:
3M™ Vinyl Tapes (pgs 35-36)



Metal Repair and Maintenance Solutions

Bond, seal, attach, clean, repair. There's a variety of 3M solutions designed for metal components.

Keep these popular products on hand for everyday jobs and quick repairs.



Dependability and versatility on a roll: 3M™ Venture Tapes™ (pg 34)



Immediately bond and seal: 3M™ Nitrile High Performance Rubber and Gasket Adhesive 847 (pg 19)



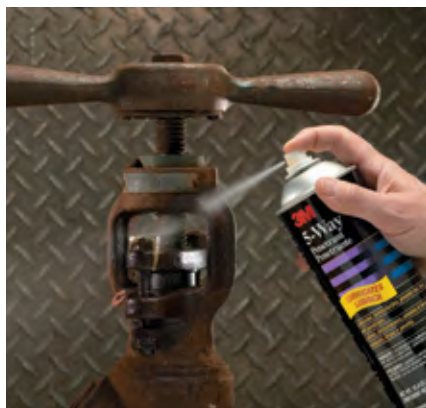
Replace rivets, bolts, screws, and welds: 3M™ VHB™ Tapes (pg 38)



Quickly attach signage: 3M™ Mounting Tapes (pgs 37-38)



Interior sealing: 3M™ Polyurethane Sealant 540 (pg 22)



Free frozen threaded parts: 3M™ 5-Way Penetrant (pg 17)



Durable sealing that withstands harsh environmental conditions: 3M™ Extreme Sealing Tapes (pg 39)



General Facility Maintenance Solutions

Repairs go faster when you've got the right products for the job. Whether for short-term use or long-term performance, 3M has a solution.

Keep these popular products on hand for every-day jobs from clean-ups to emergency fixes.



Clean up gunk and grime: 3M™ Adhesive Remover (pg 17)



Reliable bonding of dissimilar substrates: 3M™ Scotch-Weld™ Structural Adhesive DP8010 (pg 21)



Industrial paint masking and more: 3M™ Performance Industrial Masking Tape 301E (pg 29)



Pallet unitising keeps boxes together: 3M™ High Strength Tapes (pgs 26-27)



Quick, reliable box sealing: 3M™ Box Sealing Tapes and Dispensers (pgs 23-25)



Super strength. Ultimate ease: 3M™ Reclosable Fasteners (pgs 44-46)



Waterproof backing resists moisture: 3M™ Performance Plus Duct Tape 8979 (pg 32)



Aerosol Adhesives

Performance. Productivity. Portability.

3M™ Super 77™ Multi-Purpose Spray Adhesive

Lead Product

An extremely versatile, fast-drying spray adhesive that bonds a wide range of lightweight materials. Our permanent bond provides fast results to keep projects moving ahead.

- Fast, aggressive tack for a quick bond that reduces set time
- Extended bond time allows 15 seconds to 30 minutes after application before attaching surfaces
- Bonds paper, cardboard, fabric, insulation, plastic, metal, wood, and more



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 77	500 ml	Cream	12	CN

3M™ Hi-Strength 90 Spray Adhesive

Lead Product

A versatile, fast-drying adhesive that forms extremely strong bonds on a wide array of materials and works well with plastic, metal, wood, and much more.

- A very aggressive tack for high initial grab plus sufficient open time to position materials properly
- Variable-width spray pattern for more control, minimum waste
- Provides higher coverage than competing spray adhesives
- Creates soft, non-dimpling glue lines for clean appearance



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 90	500 ml	White	12	CN

3M™ Foam Fast 74 Spray Adhesive

A fast-drying spray adhesive that bonds foam and fabric to a wide range of substrates. Its permanent bond provides fast results to keep projects moving ahead.

- Non-yellowing formula dispenses easily in a lace-spray pattern optimised for foam bonding
- Provides professional, industrial strength for demanding applications
- Offers a fast, aggressive tack for a quick assembly of high-stress bonds
- Allows for a bond time of 15 seconds to 30 minutes



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 74	500 ml	Orange	12	CN

3M™ Repositionable 75 Spray Adhesive

Pressure sensitive adhesive spray suitable for temporary holding or positioning of lightweight materials. It adheres in seconds, yet has an extra-long tack range that allows lifting and repositioning of materials.

- Finger-touch, targeted control ensures minimal overspray, waste and clean-up
- Low soak-in formula allows it to bond delicate substrates without damaging the material
- Formula resists bleeding or staining
- Dries clear, produces a smooth glue line and resists wrinkling on most materials



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 75	500 ml	White	12	CN

3M™ Hi-Tack 76 Spray Adhesive

High-tack aerosol adhesive that creates effective, strong bonds for many hard-to-hold materials, such as polyethylene and polypropylene.

- High-tack spray adhesive creates strong bonds
- Fast-tacking adhesive bonds quickly
- Variable-width lace spray pattern minimises waste and overspray
- Low-misting property allows for precise spray control



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 76	500 ml	Cream	12	CN

3M™ Rubber and Vinyl 80 Spray Adhesive

A high-performance, neoprene-based contact aerosol spray adhesive ideal for bonding rubber and vinyl sheets, including weather stripping.

- Features exceptional heat resistance for long-term durability
- Fast-setting contact adhesive produces rapid results
- Resistance to plasticising oils allows for bond resilience



Product Number	Size	Colour	Case Qty	Units
3M™ Spray 80	500 ml	Bright Yellow	12	CN



Cleaners, Lubricants, and Primer

3M™ 5-Way Penetrant

A versatile, silicone-free product that lubricates, cleans, inhibits rust and corrosion, and demineralises.

- Helps free rusted and frozen nuts and bolts
- Excellent light duty lubricant for many delicate or precision instruments
- Ideal tapping lubricant for stainless steel and aluminium
- Displaces moisture and “dries out” electrical apparatus, generators, and motors



Product Number	Size	Colour	Case Qty	Units
3M™ 5-Way	500 ml	Clear	12	CN



3M™ Silicone Lubricant

This high quality-silicone lubricant works for many applications. Formulated for extreme conditions, it will not freeze at –33°C nor degrade at 176°C. Contains no petroleum oils to stain fabrics.

- Lubricates moving parts and seals out moisture
- Eliminates squeaks caused by friction
- Protects against rust and corrosion
- Prevents build-up of glues, waxes, inks, and paints



Product Number	Size	Colour	Case Qty	Units
3M™ 1609	500 ml	Clear	12	CN

3M™ VHB Surface Cleaner

VHB™ surface preparation cleaner is ideal to aid preparation of a surface prior to applying VHB™ (Very High Bond).

- Degreasing of surfaces
- Preparation of surfaces for bonding



Product Number	Size	Colour	Case Qty	Units
3M™ VHB Cleaner	1 Litre	Clear	6	Bottles

3M™ Industrial Cleaner IC

This liquid cleaner/degreaser cleans without streaking and has a fresh citrus scent.

- Contains no chlorinated or petroleum-based solvents
- Removes grease, oil, ink, and most adhesives without harsh chemicals or hours of soaking
- Can help prepare surfaces for adhesive bonding



Product Number	Size	Colour	Case Qty	Units
3M™ Industrial Cleaner	500 ml	Clear	12	CN

3M™ Tape Primer 94

Can be used to promote adhesion of 3M tapes to surfaces such as polyethylene, polypropylene, ABS, PET/PBT blends, concrete, wood, glass, metal, and painted metal surfaces.

- Adhesion promoter
- Useful on a wide variety of substrates
- Durable



Product Number	Size	Colour	Case Qty	Units
3M™ Primer 94	236 ml	Clear	12	Can



Hot Melt Adhesives

3M™ Hot Melt Adhesive 3762



An economical, fast-setting resin solid hot melt adhesive designed for general purpose applications.

- Aggressive hot tack rapidly achieves handling strength for packaging and other applications
- Medium open time allows for positioning and fit adjustment
- Securely bonds difficult to seal substrates such as lightly waxed surfaces
- Use on corrugate, paperboard cartons, and POP displays



3762Q*

Product Number	Colour	Case Qty	Units
3762Q	Brown	5	KG
3762LMQ	Brown	5	KG

* Special size designed for use with the Quadrack converter.

3M™ Hot Melt Adhesive 3792



A low-volatile organic-compound (VOC) hot melt adhesive produces minimal odour when heated, helping to support a comfortable work environment.

- Dries clear for clean appearance
- 40-50 seconds open bond time allows for fit adjustment and positioning
- Excellent "Go-to" adhesive for woodworking, particle board, chipboard, and cushioning foams



3792Q*

Product Number	Colour	Case Qty	Units
3792Q	Translucent	5	KG
3792LMQ	Translucent	5	KG

* Special size designed for use with the Quadrack converter.

3M™ Hot Melt Applicator EC

Keep production high using to smoothly dispense hot metal adhesives with different melting points.

- Delivers up to 2.5 kg of adhesive per hour
- Drive adhesive smoothly and evenly with comfortable palm grip
- Innovative feed mechanism minimises dripping
- Stroke adjuster enables precise deposit of adhesive



Product Number	Case Qty	Units
3M™ Hot Melt Applicator EC	1	EA

3M™ Hot Melt Applicator TC

Unique design quickly grips the adhesive stick and smooths the melt flow.

- Delivers up to 1.6 kg of adhesive per hour
- Palm trigger improves operator comfort
- Quadrack converter provides positive feed-through
- Maintains a steady 196°C



Product Number	Case Qty	Units
3M™ Hot Melt Applicator TC	1	EA





Solvent-based Adhesives

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847

A versatile, solvent-based adhesive with comparatively low viscosity for easy application.

- High-performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl, and various rubbers
- Excellent fuel, oil, and water resistance
- Offers resistance to heat and moisture, performing in temperatures up to 148°C



Product Number	Size	Colour	Case Qty	Units
3M™ 847	150 ml	Brown	12	TB

3M™ Nitrile High Performance Plastic Adhesive 1099

This fast-drying adhesive forms a durable bond at room temperature, but also has optional heat-initiated chemical reaction to achieve even higher bond properties.

- Forms strong bonds on most vinyls and plastics
- Resists weathering, water, oil, plasticiser migration, and fuels
- Provides strong, quick drying flexible bonds



Product Number	Size	Colour	Case Qty	Units
3M™ 1099	150 ml	Tan	12	TB





3M™ Scotch-Weld™ Structural Adhesives

Two-part adhesives, in Duo-Pak cartridges, are precisely proportioned and cure when the two components mix.

	Adhesive	Product	Key Features	Mix Ratio	Approximate Mixed Work Life at 24°C	Size	Case Qty	Use with these Dispensers	Mixing Nozzles
High strength. Excellent environmental resistance.	Toughened Epoxies	DP410	Outstanding stability under static and dynamic loads. High resistance to impact. Very good strength and excellent ageing characteristics.	2:1	10 min.	50 ml	12/cs	EPX Plus II, 2:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges
		DP460	Toughened for impact resistance. Bonds extremely well to metals, ceramics, wood, and some plastics.	2:1	60 min.	50 ml	12/cs	EPX Plus II, 2:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges
		DP490	Ideal when you need toughness and high strength. It resists impact and heat (120°C).	2:1	90 min.	50 ml	12/cs	EPX Plus II, 2:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges
	Rigid Epoxies	DP100	General purpose. Rigid bonds. Low viscosity. Bonds metals, ceramics, and wood.	1:1	5 min.	50 ml	12/cs	EPX Plus II, 1:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
	Flexible Epoxies	DP105	Particularly for materials with different, high expansion factors. High strength. Very good flow behaviour.	1:1	5 min.	50 ml	12/cs	EPX Plus II, 1:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
		DP110	Especially good for bonding metal and plastic, for static and dynamic loads.	1:1	10 min.	50 ml	12/cs	EPX Plus II, 1:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges
		DP190	Especially good for bonding plastic and some types of rubber, as well as for metals, when flexibility and peel strength are required.	1:1	90 min.	50 ml	12/cs	EPX Plus II, 1:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges

3M™ EPX™ Applicators and Plungers

Select the applicator model for the adhesive package size and plunger.



3M™ EPX™ Plus II Applicator
For use with 3M™ Scotch-Weld™ Structural Adhesives in 37 ml, 45 ml, and 50 ml sizes.



3M™ EPX™ Plungers
(for use with EPX Plus II)
1:1 plunger
2:1 plunger
10:1 plunger



3M™ EPX™ 490 ml Manual Applicator
For use with 3M™ Scotch-Weld™ Structural Adhesives
490 ml size.



3M™ Scotch-Weld™ Structural Adhesives

Two-part adhesives, in Duo-Pak cartridges, are precisely proportioned and cure when the two components mix.

	Adhesive	Product	Key Features	Mix Ratio	Approximate Mixed Work Life at 24°C	Size	Case Qty	Use with these Dispensers	Mixing Nozzles
Easy use. Fast cure speed. Versatile. Bonds most plastics.	Low-odour Acrylic	DP8805NS	Non-sag, toughened adhesive. Low odour. Bonds difficult surfaces such as powder coats.	10:1	5 min.	45 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						490 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
		DP8810NS 	Non-sag, toughened adhesive. Low odour. Bonds difficult surfaces such as powder coats. Longer worklife.	10:1	10 min.	45 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						490 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
	LSE Plastic Acrylic	DP8005 	Tough bonds, high impact resistance. Bonds many low surface energy plastics (like PE or PP).	10:1	5 min.	38 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						265 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
		DP8010	Tough bonds, high impact resistance. Bonds many low surface energy plastics (like PE or PP). Longer worklife.	10:1	10 min.	38 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						265 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
	MMA Acrylic	DP8405NS 	High impact resistance. Non-sag. Adhesion to most plastics.	10:1	5 min.	45 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						490 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
		DP8410NS	High impact resistance. Non-sag. Adhesion to most plastics. Longer worklife.	10:1	10 min.	45 ml	12/cs	EPX Plus II, 10:1 plunger	EPX Mixing Nozzles for 45 ml Cartridges
						490 ml	6/cs		EPX Mixing Nozzles for 490 ml Cartridges
Easy	Urethane	DP609	Especially for plastics and wood. Good peel strength, viscosity and flexibility. Minimal flow.	1:1	7 min.	50 ml	12/cs	EPX Plus II, 1:1 plunger	EPX Mixing Nozzles for 50 ml Cartridges
						400 ml	6/cs		EPX Mixing Nozzles for 400 ml Cartridges

3M™ Scotch-Weld™ EPX™ Mixing Nozzles

Choose a mixing nozzle that fits the cartridge size.





Adhesive Sealants

Avoid the elements with these flexible bonding and sealing solutions.

3M™ Polyurethane Sealant 540

A high-performance, single-component, moisture-curing sealant that forms permanently elastic bonds.

- Fast-curing adhesive offers rapid results
- High tensile strength produces high-strength bonds
- Excellent weather resistance for long-term performance



Product Number	Size	Colour	Case Qty	Units
Sealant 540	310 ml	White	12	EA
Sealant 540	310ml	Grey	12	EA
Sealant 540	310 ml	Black	12	EA
Sealant 540	600 ml	White	12	EA
Sealant 540	600 ml	Grey	12	EA
Sealant 540	600 ml	Black	12	EA

3M™ Hybrid Adhesive Sealant 760

Is a single-component, high-strength, elastomeric sealant. This hybrid technology is paintable when wet and will not degrade when exposed to UV.

- Excellent adhesion
- Paintable when wet
- Above/below water line use
- Low VOC
- 30 minutes skin time



Product Number	Size	Colour	Case Qty	Units
Sealant 760	295 ml	White	12	EA
Sealant 760	295 ml	Grey	12	EA
Sealant 760	295 ml	Black	12	EA
Sealant 760	600 ml	White	12	EA
Sealant 760	600 ml	Grey	12	EA
Sealant 760	600 ml	Black	12	EA

3M™ Polyurethane Sealant 550FC

Is the great first choice for multi-purpose adhesive sealant applications.

- Good mix of sealing and bonding performance
- Fast curing for applications where speed matters
- Shore A hardness of 45
- Great for seam sealing and gap filling



Product Number	Size	Colour	Case Qty	Units
Sealant 550FC	310 ml	White	12	EA
Sealant 550FC	600 ml	White	12	EA





3M™ Box Sealing Tapes Deliver Performance

High tack. High performance.

3M offers a full line of high-performance, consistently reliable carton sealing systems. Delivering quality with tapes that keep production lines moving with less interruption and ensure packages are sealed on arrival.

Problem-solving Solutions



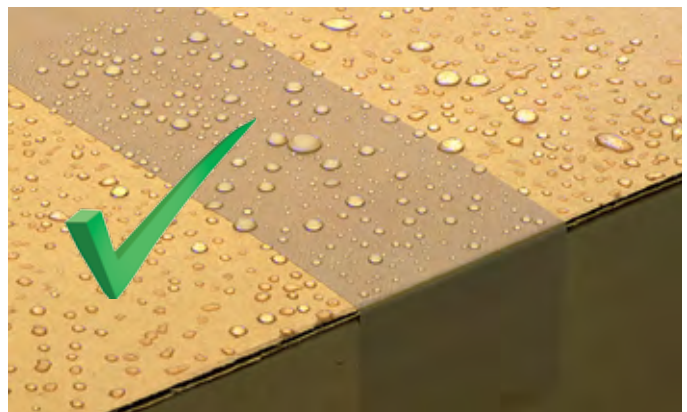
Easy unwind and high initial adhesion of 3M Box Sealing Tapes reduce tabbing downtime and rework.



Initial adhesion and subsequent holding power of 3M Box Sealing Tapes resist popping for secure sealing throughout a supply chain.



3M Box Sealing Tapes close securely without the holes, waste, appearance, sharp points, and disposal of staples.



3M Box Sealing Tapes resist moisture encountered in storage and shipping through the supply chain.



3M™ General Purpose Box Sealing Tape 369, PP 25 µm

Suitable for single-strip closure of regular slotted containers (standard fibreboard boxes). This product performs well throughout all temperature typically encountered by packaged products in shipping and storage environments, including deepfreeze conditions.

- Good quality, general purpose box sealing tape
- Consistent and reliable performance in a wide range of environments and applications
- Ideal for all your package, envelope, and box-sealing needs



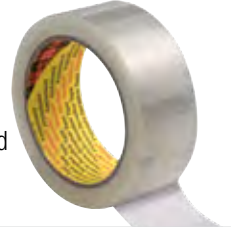
Product Number	Size	Colour	Case Qty	Units
369	48 mm x 66 m	Clear	36	RL
369	48 mm x 132 m	Clear	36	RL
369	48 mm x 66 m	Brown	36	RL
369	48 mm x 132 m	Brown	36	RL

3M™ Performance Low Noise Box Sealing Tape 309, PP 28 µm



The product offers good performance over broad temperature ranges; specifically in colder and damper applications; and it adheres instantly to a variety of surfaces, including recycled fibreboard.

- Good performance over a broad range of temperatures, specifically in cold and damp applications
- Low-noise packing tape adheres instantly to a variety of surfaces, including recycled fibreboard



Product Number	Size	Colour	Case Qty	Units
309	48 mm x 66 m	Clear	36	RL
309	48 mm x 132m	Clear	36	RL
309	48 mm x 66 m	Brown	36	RL
309	48 mm x 132 m	Brown	36	RL

3M™ General Purpose Box Sealing Tape 371, PP 28 µm



Thicker version of 369. Suitable for single-strip closure of regular slotted containers (standard fibreboard boxes). This product performs well throughout all temperature typically encountered by packaged products in shipping and storage environments, including deepfreeze conditions.

- Good quality, general purpose box sealing tape
- Consistent and reliable performance in a wide range of environments and applications
- Ideal for all your package, envelope, and box-sealing needs



Product Number	Size	Colour	Case Qty	Units
371	48 mm x 66 m	Clear	36	RL
371	48 mm x 132 m	Clear	36	RL
371	48 mm x 990 m	Clear	6	RL
371	48 mm x 66 m	Brown	36	RL
371	48 mm x 132 m	Brown	36	RL
371	48 mm x 990 m	Brown	6	RL





3M™ Performance Low Noise Box Sealing Tape 313, PP 40 µm

Thicker version of 309. The product offers good performance over broad temperature ranges; specifically in colder and damper applications; and it adheres instantly to a variety of surfaces, including recycled fibreboard.

- Good performance over a broad range of temperatures, specifically in cold and damp applications
- Low-noise packing tape adheres instantly to a variety of surfaces, including recycled fibreboard

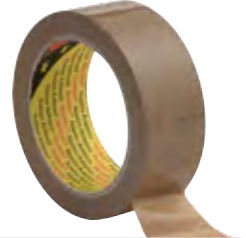


Product Number	Size	Colour	Case Qty	Units
313	50 mm x 66 m	Clear	36	RL
313	50 mm x 66 m	Brown	36	RL

3M™ High Performance Low Noise Vinyl Box Sealing Tape 6890, PVC 33 µm

Low-noise vinyl box sealing tape is used for single-band sealing of cardboard boxes.

- Low-noise unwinding
- Humidity-resistant and resistant to chemicals
- Can be torn off by hand
- For medium-weight packaging, cardboard
- For cartons with high-recycled content



Product Number	Size	Colour	Case Qty	Units
6890	48 mm x 66 m	Clear	36	RL
6890	48 mm x 66 m	Brown	36	RL

3M™ Box Sealing Tape Dispensers

H180

- One-hand, pistol-grip design for easy application
- Plastic and metal construction creates a rugged and durable tool
- Adjustable, hub-mounted tape brake offers control of tension and delivery



Product Number	Case Qty	Units
H180	1	EA





High Strength Tapes – Filament and Strapping

For packaging and non-packaging applications.

When you need a tape as strong as your reputation, you can count on 3M's consistently reliable, market-leading high strength tapes that are engineered to meet virtually any strapping, bundling, or reinforcing challenge.

3M™ General Purpose Filament Tape 8953, 100 µm

A general purpose, fiberglass-reinforced tape with a synthetic rubber resin adhesive. Ideal for light-duty strapping, bundling, and reinforcing.

- Fibreglass, reinforced
- Transparency provides clear visibility of box graphics, printing, and illustrations
- Resists nicks, abrasions, moisture, and scuffing



Product Number	Size	Colour	Case Qty	Units
8953	19 mm x 50 m	Translucent	48	RL
8953	25 mm x 50 m	Translucent	36	RL
8953	50 mm x 50 m	Translucent	18	RL

3M™ Bi-Directional General Purpose Filament Tape 8954, 125 µm

General purpose filament tape mainly used for holding boxes together on pallets, salvaging torn and damaged boxes, bundling of light-weight products, closing and reinforcing of fibreboard boxes.

- Fibreglass, bi-directional reinforced
- Transparency provides clear visibility of box graphics, printing, and illustrations
- Resists nicks, abrasions, moisture, and scuffing



Product Number	Size	Colour	Case Qty	Units
8954	19 mm x 55 m	Translucent	48	RL
8954	25 mm x 55 m	Translucent	36	RL
8954	50 mm x 55 m	Translucent	18	RL

3M™ Universal Filament Tape 8956, 131 µm



Used for holding boxes together on pallets, salvaging torn and damaged boxes, bundling of light-weight products, closing and reinforcing of fibreboard boxes.

- Fibreglass reinforced
- Tear resistant
- Good abrasion resistance
- Good moisture resistance



Product Number	Size	Colour	Case Qty	Units
8956	15 mm x 50 m	White	60	RL
8956	19 mm x 50 m	White	48	RL
8956	25 mm x 50 m	White	36	RL
8956	38 mm x 50 m	White	24	RL
8956	50 mm x 50 m	White	18	RL

3M™ Bi-Directional Universal Filament Tape 8959, 145 µm



A heavy-duty tape formulated to provide good adhesion to a wide variety of surfaces including metal, plastic, and fibreboard. Ideal for light-duty strapping, bundling, and reinforcing.

- Bi-directional fibreglass reinforcement
- Tear resistant in a longitudinal and traverse direction
- Good abrasion resistance
- Good moisture resistance



Product Number	Size	Colour	Case Qty	Units
8959	19 mm x 50 m	White	48	RL
8959	25 mm x 50 m	White	36	RL
8959	50 mm x 50 m	White	18	RL
8959	75 mm x 50 m	White	12	RL



3M™ Filament Tape Performance Plus 8981, 168 µm

Provide good adhesion to many substrates and use for L-clip and U-clip closures, metal coil tabbing and bundling. It directly meets the strapping, bundling, or reinforcing challenges for packaging and non-packaging applications.

- Provide good adhesion to many substrates
- Get an extra layer of security against box or package pilferage
- Meet the strapping, bundling, or reinforcing challenges for packaging and non-packaging applications
- High tensile strength ideal for strapping, bundling, and reinforcing applications
- Adhesive offers excellent balance of initial adhesion and long-term holding power



Product Number	Size	Colour	Case Qty	Units
8981	12 mm x 50 m	Translucent	72	RL
8981	15 mm x 50 m	Translucent	60	RL
8981	19 mm x 50 m	Translucent	48	RL
8981	25 mm x 50 m	Translucent	36	RL
8981	38 mm x 50 m	Translucent	24	RL
8981	50 mm x 50 m	Translucent	18	RL

3M™ Filament Tape 8915 Clean Removal



High-performance filament tape 8915 with continuous high-strength glass filaments. Ideal for holding appliance parts together during manufacture and shipping. Excellent moisture and abrasion resistance. Cleanly removable.

- Non-staining, cleanly removable adhesive
- Bonds firmly to a wide variety of application surfaces
- High-strength filament-reinforced tape
- Appliance, electronics, general industrial, metal working, and glass manufacturing



Product Number	Size	Colour	Case Qty	Units
8915	18 mm x 55 m	Clear	48	RL
8915	24 mm x 55 m	Clear	36	RL
8915	18 mm x 55 m	Blue	48	RL
8915	24 mm x 55 m	Blue	36	RL

3M™ Filament Tape Dispensers

3M™ Filament Tape Dispenser H10

- Constructed of high-impact, lightweight plastic
- Carbon steel blade is recessed for added safety
- For tapes width from 12 mm to 25 mm



Product Number	Case Qty	Units
H-10	1	EA

3M™ Filament Tape Dispenser H12

- High-impact, durable plastic construction
- Thumb control provides easy operation of hand brake
- Recessed carbon steel blade
- For tapes width from 12 mm to 25 mm



Product Number	Case Qty	Units
H-12	1	EA



Masking Made Simple

Now it's easy to choose the best tape to get industrial jobs done right. This simplified 5-tape system is built on increasing levels of performance and the common goal of helping you finish jobs worth finishing.



**3M™ Value
Masking Tape**

101E

The basic tape
for basic jobs

Marking, temporary
holding, wrapping,
and sealing

**3M™ General
Purpose Paint &
Masking Tape**

201E

The tough tape
for everyday jobs

Short-term painting,
general use masking
and sealing

**3M™ Performance
Industrial Masking
Tape**

301E

The dependable
choice for industrial
performance

General purpose
industrial paint masking

**3M™ High Perfor-
mance Industrial
Masking Tape**

401E

High-temperature
masking tape

High-performance
industrial paint masking

**3M™ Specialty High
Temperature Industrial
Masking Tape**

501E

Specialty high-
temperature
masking tape

Paint work in the
automotive Industry



3M™ Value Masking Tape 101E



General purpose masking tape. Ideal for paint masking, but also bundling, sealing, attaching, and other applications up to a temperature of 60°C for one hour.

- General purpose masking tape
- Reliable paint masking
- Easy to write on for labelling
- Use for temporary fixing, attaching, or holding
- Operating temperature range up to 30°C



Product Number	Size	Colour	Case Qty	Units
101E	18 mm x 50 m	Beige	48	RL
101E	24 mm x 50 m	Beige	36	RL
101E	30 mm x 50 m	Beige	32	RL
101E	36 mm x 50 m	Beige	24	RL
101E	48 mm x 50 m	Beige	24	RL
101E	72 mm x 50 m	Beige	16	RL

3M™ General Purpose Masking Tape 201E

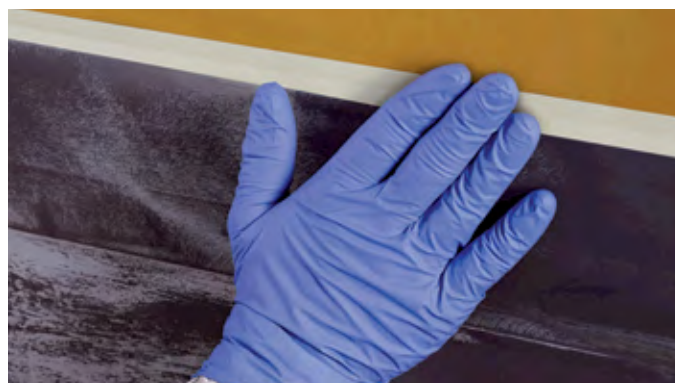


Premium-quality paper tape masking tape used for short-term paint masking, fixing, bundling, holding, sealing, and other applications up to a temperature of 80°C for one hour.

- Premium-quality paper masking
- Good curve masking
- Reduces paint build-up and provides good paint lines
- Prevents paint bleed through
- Operating temperature range up to 80°C



Product Number	Size	Colour	Case Qty	Units
201E	18 mm x 50 m	Beige	48	RL
201E	24 mm x 50 m	Beige	36	RL
201E	30 mm x 50 m	Beige	32	RL
201E	36 mm x 50 m	Beige	24	RL
201E	48 mm x 50 m	Beige	24	RL
201E	72 mm x 50 m	Beige	16	RL



3M™ Performance Industrial Masking Tape 301E



Performance masking tape is designed for applications in the industrial market. Its temperature performance allows air-drying and oven-curing of paint up to a maximum of 100°C for 1 hour.

- Truly all-round performance
- Can be used with water-based paint systems
- Good water and solvent resistance
- Ideal for wet-sanding use
- Can withstand medium temperature bake ovens up to 100°C



Product Number	Size	Colour	Case Qty	Units
301E	18 mm x 50 m	Beige	48	RL
301E	24 mm x 50 m	Beige	36	RL
301E	36 mm x 50 m	Beige	24	RL
301E	48 mm x 50 m	Beige	20	RL
301E	72 mm x 50 m	Beige	12	RL

3M™ High Performance Industrial Masking Tape 401E

High-performance masking tape is designed for high-quality performance paint masking in the automotive industry and for the industrial market. Its temperature performance allows air-drying and oven-curing of paint up to a maximum of 140°C for 1 hour.

- Suitable for all oven-drying systems, IR, or heat lamps
- Good solvent and moisture resistance
- Crepe paper backing for conformability that will maintain integrity when formed around corners
- Backing saturated for easy tear – resists slivering yet hand tearable
- Can withstand medium temperature bake ovens up to 140°C



Product Number	Size	Colour	Case Qty	Units
401E	18 mm x 50 m	Brown	48	RL
401E	24 mm x 50 m	Brown	36	RL
401E	36 mm x 50 m	Brown	24	RL
401E	48 mm x 50 m	Brown	20	RL
401E	72 mm x 50 m	Brown	12	RL



3M™ Specialty High Temperature Industrial Masking Tape 501E

Designed for critical paint masking applications in the automotive, specialty vehicle, and industrial markets where excellent holding and high-temperature performance are required.

- High-temperature adhesive quickly sticks with confidence to most surfaces – including metal, rubber, glass, and plastic
- Extra-strong high-temperature tan crepe-paper backing conforms to irregular surfaces and resists bleed through from most industrial paint systems
- Provides supersharp paint lines
- Backing provides excellent conformability
- Can withstand medium temperature bake ovens up to 160°C



Product Number	Size	Colour	Case Qty	Units
501E	18 mm x 50 m	Beige	48	RL
501E	24 mm x 50 m	Beige	36	RL
501E	36 mm x 50 m	Beige	24	RL
501E	48 mm x 50 m	Beige	20	RL
501E	72 mm x 50 m	Beige	12	RL

3M™ Fine Line Masking Tape 218 Green

A low profile, high-performance polypropylene plastic film with natural rubber adhesive for quick adhesion.

- Tape thinness provides excellent colour line separation
- Performs well for long straight lines and smooth curves
- Offers excellent moisture and solvent resistance
- Backing allows taping over fresh paint sooner than paper tapes with less chance of damage

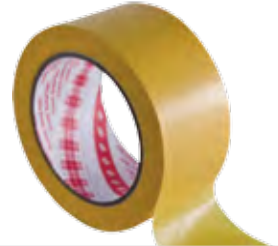


Product Number	Size	Colour	Case Qty	Units
218	1.6 mm x 55 m	Olive	144	RL
218	2.3 mm x 55 m	Olive	144	RL
218	3.2 mm x 55 m	Olive	144	RL
218	4.5 mm x 55 m	Olive	144	RL
218	6 mm x 55 m	Olive	144	RL
218	9 mm x 55 m	Olive	96	RL
218	12 mm x 55 m	Olive	72	RL
218	19 mm x 55 m	Olive	48	RL
218	25 mm x 55 m	Olive	36	RL
218	50 mm x 55 m	Olive	24	RL

3M™ Washi Masking Tape 244 Gold

Thin masking tape is especially designed for painting works with high requirements. The 244 Gold Masking Tape enables you to paint sharp edges, which makes it adapted to several colours painting works. You can use it on all types of surfaces: glass, flexible PVC, and even anodized aluminium.

- Very good UV resistance
- Clean removal, even after six weeks
- Can be used with water-based paints
- A special tape impregnation prevents paint infiltration



Product Number	Size	Colour	Case Qty	Units
244	18 mm x 50 m	Gold	48	RL
244	24 mm x 50 m	Gold	36	RL
244	30 mm x 50 m	Gold	32	RL
244	36 mm x 50 m	Gold	24	RL
244	48 mm x 50 m	Gold	24	RL



3M™ Crepe Masking Tape 202

High-strength natural coloured crepe paper coated with a rubber resin adhesive.

- Crepe paper backing for conformability that will maintain integrity when formed around corners
- Backing saturated for easy tear – resists slivering yet hand tearable
- Rubber adhesive with instant adhesion
- Good holding power that resists lifting or curling and helps reduce rework
- Special backsize treatment controls unwind and helps reduce waste
- Designed for indoor use only



Product Number	Size	Colour	Case Qty	Units
202	18 mm x 50 m	Beige	48	RL
202	24 mm x 50 m	Beige	36	RL
202	30 mm x 50 m	Beige	32	RL
202	36 mm x 50 m	Beige	24	RL
202	48 mm x 50 m	Beige	20	RL
202	72 mm x 50 m	Beige	12	RL



3M™ Duct Tapes, where innovation and quality meet every day challenging applications.

3M™ Duct Tapes are built to stick. Whether your surface is smooth and refined or rough and rugged; whether your job is one hour or one year, 3M has the portfolio of dependable tapes to get the job done.

Sealing PVC pipes, covering tripping hazards, repairing or hanging poly sheeting – 3M duct tapes can get the job done. Our duct tapes come in a variety of colours and strengths for your unique project.

3M™ Value Duct Tape 1900

For light-duty sealing, bundling, marking, and temporary repairs in non-critical applications.

- Synthetic rubber adhesive sticks on contact to metal, glass, plastic, concrete, and other surfaces
- Water-resistant polyethylene coating seals well in moist and humid environments
- Its surface readily accepts writing with markers for temporary labeling



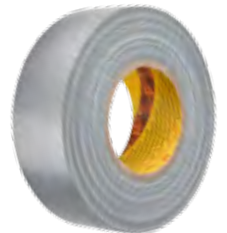
Product Number	Size	Colour	Case Qty	Units
1900	50 mm x 50 m	Silver	24	RL
1900	50 mm x 50 m	Black	24	RL

3M™ General Purpose Conformable Duct Tape 2903



A good choice for general maintenance, bundling, wrapping, attaching, sealing, protecting, and colour coding.

- Aggressive synthetic rubber adhesive provides instant adhesion to a wide variety of surfaces
- Cloth scrim tears straight in both directions
- Cloth scrim has high tensile strength, ideal for bundling materials
- Conformable and can be applied to irregular surfaces



Product Number	Size	Colour	Case Qty	Units
2903	50 mm x 50 m	Silver	24	RL
2903	50 mm x 50 m	Black	24	RL

3M™ Performance Duct Tape 1909

Ideal for masking, bundling, fixing, enhancing, repairing, as well as for covering, sealing, or labeling. The durable tape adheres instantly and offers long-lasting good adhesion to a variety of surfaces.

- High water resistance
- High tensile strength
- Good initial tack and good adhesion to variety of different surfaces
- Easy tearing by hand
- Individually wrapped for easy identification and to keep the roll clean until ready for use



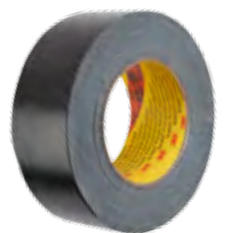
Product Number	Size	Colour	Case Qty	Units
1909	50 mm x 50 m	Silver	24	RL
1909	50 mm x 50 m	Black	24	RL
1909	50 mm x 50 m	White	24	RL

3M™ Heavy Duty Duct Tape 2904



Versatility with holding power. High holding power with a broad attribute performance for demanding jobs.

- Synthetic rubber adhesive provides instant adhesion to a wide variety of surfaces
- Cloth scrim tears straight in both directions
- Cloth scrim has high tensile strength, ideal for bundling materials
- Conformable and can be applied to irregular surfaces



Product Number	Size	Colour	Case Qty	Units
2904	50 mm x 50 m	Silver	24	RL
2904	50 mm x 50 m	Black	24	RL



Duct Tapes (cont.)



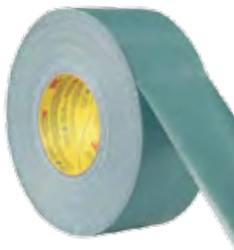
Clean Removal

3M™ Performance Plus Duct Tape 8979

Up to 6 mo.
Clean Removal

Designed for both permanent and temporary applications indoor and outdoor. It is removable with little or no adhesive residue from most opaque surfaces up to 6 months after application.

- Resists UV, sunlight, and weather – stays on up to one year without deterioration
- Special adhesive sticks immediately and reliably to most surfaces
- Protects against light abrasion including overspray from bead blasting, sand blasting, and shot peening
- Good choice for hanging polyethylene drapes for containment activities
- Protects against grime, UV, and weather, then removes cleanly



Product Number	Size	Colour	Case Qty	Units
8979	48 mm x 55 m	Slate Blue	24	RL



Professional Grade

3M™ Universal High Strength Fabric Cloth Tape 389

GO-TO
TAPE

Excellent holding power and conformability, and it is hand tearable. It is available in different colours and it is used in a variety of industrial applications.

- High instant adhesion
- Adheres aggressively to a wide variety of surfaces
- High strength and good retention time adaptability
- Moisture and water vapour resistance

Product Number	Size	Colour	Case Qty	Units
389	50 mm x 50 m	Silver	24	RL
389	50 mm x 50 m	Black	24	RL
389	50 mm x 50 m	White	24	RL
389	50 mm x 50 m	Yellow	24	RL
389	50 mm x 50 m	Red	24	RL
389	50 mm x 50 m	Blue	24	RL
389	50 mm x 50 m	Green	24	RL
389	50 mm x 50 m	Olive	24	RL



3M™ Foil Tapes.

High performance in hot and cold conditions.

For efficient heating and cooling jobs involving thermally conductive, heat- and light-reflective surfaces, our foil tapes come in the broadest portfolio available. They're flame resistant and can withstand extreme temperatures, high humidity and exposure to UV rays, and most chemicals. These indispensable, metal-backed tapes are made with industrial-strength adhesives, so they can take on the toughest jobs.

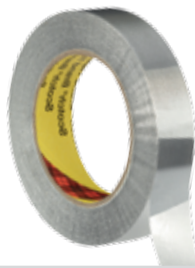
3M™ Aluminium Foil Tape 425

Most Versatile Aluminium Tape



Comprised of a dead soft aluminium foil backing and coated with a highly engineered pressure sensitive acrylic adhesive. Ideal for heat shielding, heat reflecting, chemical masking, light enhancement, chemical milling, seaming, sealing, and de-paint operations.

- Thermally conductive tape helps dissipate heat and improves heating and cooling efficiency to protect temperature-sensitive materials
- Acrylic adhesive provides long-term durability, but removes cleanly after harsh masking applications
- Withstands exposure to flame, weathering, moisture, and UV
- Recognised by UL to UL746C and Classified by UL to UL723, Class "L" for low flammability rating



Product Number	Size	Colour	Case Qty	Units
425	12 mm x 55 m	Silver	72	RL
425	19 mm x 55 m	Silver	48	RL
425	25 mm x 55 m	Silver	36	RL
425	38 mm x 55 m	Silver	24	RL
425	50 mm x 55 m	Silver	24	RL
425	75 mm x 55 m	Silver	12	RL
425	102 mm x 55 m	Silver	12	RL

3M™ Aluminium Foil Tape 431



Comprised of a dead soft aluminium foil with transparent acrylic adhesive for many permanent sealing, holding, splicing, or masking applications requiring the protection offered by a foil backing for splicing, holding, or masking applications. Our tape with acrylic adhesive is non-degradable – flame, moisture, and weather resistant. Thermally conductive, it's heat and light reflective, heating and cooling efficient.

- Get flame, moisture, and weather resistance
- Use for heating and cooling with its thermally conductive properties
- Reflect heat and light effectively with foil backing
- Robust acrylic adhesive and foil backing provide long service life both indoors and outdoors



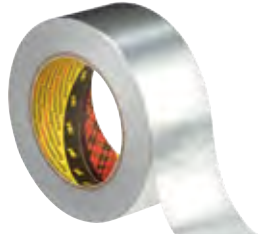
Product Number	Size	Colour	Case Qty	Units
431	12 mm x 55 m	Silver	72	RL
431	19 mm x 55 m	Silver	48	RL
431	25 mm x 55 m	Silver	36	RL
431	38 mm x 55 m	Silver	32	RL
431	50 mm x 55 m	Silver	24	RL
431	75 mm x 55 m	Silver	12	RL



3M™ Aluminium Foil Tape 1436

A high-quality tape ideal for internal and external ducting work this product offers an aggressive adhesive for ease of application.

- General purpose aluminium foil tape
- Aggressive rubber adhesive supplied with easy release liner
- For use in internal and external applications
- Soft aluminium backing provides good conformability
- Bonds to a variety of different surfaces including woods, metals, and plastics



Product Number	Size	Colour	Case Qty	Units
1436	50 mm x 50 m	Silver	16	RL
1436	75 mm x 50 m	Silver	12	RL
1436	100 mm x 50 m	Silver	8	RL

3M™ Lead Foil Tape 420

A high-quality electrically and thermally conductive tape. This highly conformable tape resists flame, moisture, weather, UV degradation, chemicals, and radiation. Mated with an easy-release film liner, our malleable tape can be shaped into complex or detailed patterns or die-cut into specific shapes to meet assembly and manufacturing process needs.

- Conformable tape resists flame, moisture, weather, UV degradation, and many chemicals used in electroplating and anodising processes
- The rubber-based adhesive bonds well a variety of surface, including most metals
- Performs over a wide variety of temperatures
- Liner allows tape to be die-cut into specific shapes for assembly and manufacturing processes

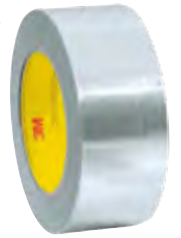


Product Number	Size	Colour	Case Qty	Units
420	12 mm x 50 m	Silver	18	RL
420	19 mm x 50 m	Silver	12	RL
420	25 mm x 50 m	Silver	9	RL
420	38 mm x 50 m	Silver	6	RL
420	50 mm x 50 m	Silver	6	RL
420	100 mm x 50 m	Silver	3	RL

3M™ Venture Tape Aluminium Foil Tape 1517CW

A dead soft aluminium foil coated and easy to tear by hand. It is ideal for use in cold weather conditions, and excels in demanding temperature and humidity applications.

- Use in cold weather conditions
- Get dead soft aluminium foil coating
- Tear easily by hand
- Get a versatile viscosity range

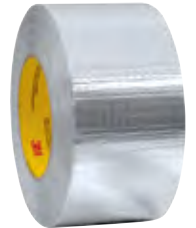


Product Number	Size	Colour	Case Qty	Units
1517CW	50 mm x 50 m	Silver	24	RL
1517CW	72 mm x 50 m	Silver	16	RL
1517CW	99 mm x 50 m	Silver	12	RL

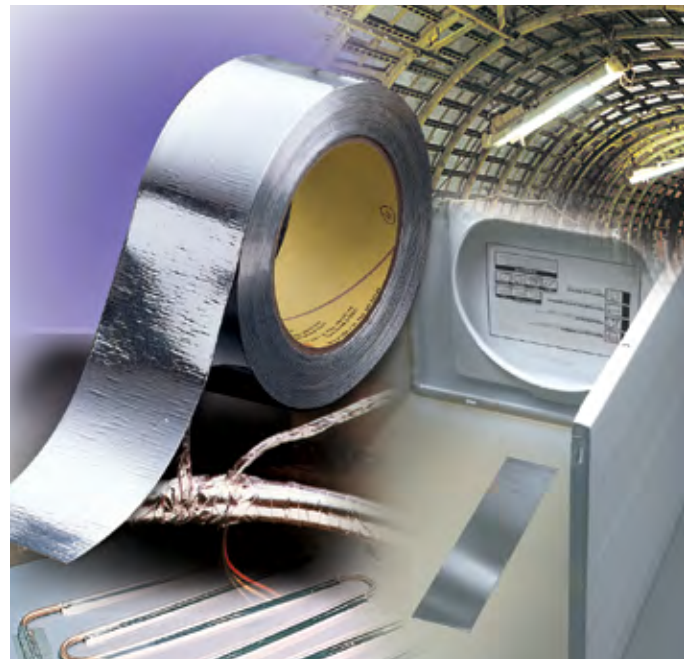
3M™ Venture Tape Reinforced Aluminium Foil Tape 1524CW

A bi-directionally reinforced aluminium foil/polyethylene (PE) lamination tape coated with a cold weather acrylic pressure-sensitive adhesive that combines superior quick stick at normal temperatures with superior low-temperature performance.

- Excels in demanding temperature and humidity applications
- Specifically designed for cold weather conditions



Product Number	Size	Colour	Case Qty	Units
1524CW	72 mm x 50 m	Silver	16	RL
1524CW	99 mm x 50 m	Silver	18	RL





Marking and Safety Tapes

The durability of 3M vinyl tapes makes them ideal for colour coding and identification, hazard identification, and indoor lane marking in light/medium traffic areas.

3M™ General Purpose Vinyl Tape 764i



An economical vinyl tape option for non-critical applications such as colour coding, bundling, and safety marking applications. This tape resists wear, weathering, and light abrasion while providing good instant adhesion to many surfaces.

- General purpose holding and colour coding
- Temporary marking of parts or machines
- Protect parts, equipment, or products from abrasion
- Conformable abrasion resistant backing, bonds to most surfaces



Product Number	Size	Colour	Case Qty	Units
764i	50 mm x 33 m	Black	24	RL
764i	50 mm x 33 m	Grey	24	RL
764i	50 mm x 33 m	White	24	RL
764i	50 mm x 33 m	Red	24	RL
764i	50 mm x 33 m	Yellow	24	RL
764i	50 mm x 33 m	Blue	24	RL
764i	50 mm x 33 m	Clear	24	RL
764i	50 mm x 33 m	Green	24	RL
764i	50 mm x 33 m	Orange	24	RL
764i	50 mm x 33 m	Brown	24	RL



3M™ Vinyl Tape 471



Designed for coding, abrasion protection, decoration, sealing, patching, splicing, and general purpose applications. Available in different colours.

- Excellent for lane and safety marking applications, ideal for colour coding, decoration, and splicing applications
- Floor marking and safety identification
- Maintains colour even when exposed to heavy abrasion
- Conformable, dead stretch properties to provide straighter lines
- Clean removal, good solvent resistance
- Available in many distinctive colours

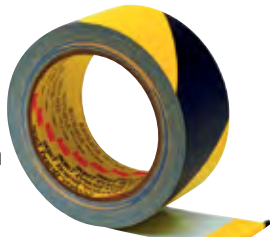
Product Number	Size	Colour	Case Qty	Units
471	19 mm x 33 m	Black	48	RL
471	25 mm x 33 m	Black	36	RL
471	38 mm x 33 m	Black	24	RL
471	50 mm x 33 m	Black	24	RL
471	19 mm x 33 m	White	48	RL
471	25 mm x 33 m	White	36	RL
471	38 mm x 33 m	White	24	RL
471	50 mm x 33 m	White	24	RL
471	19 mm x 33 m	Red	48	RL
471	25 mm x 33 m	Red	36	RL
471	38 mm x 33 m	Red	24	RL
471	50 mm x 33 m	Red	24	RL
471	19 mm x 33 m	Yellow	48	RL
471	25 mm x 33 m	Yellow	36	RL
471	38 mm x 33 m	Yellow	24	RL
471	50 mm x 33 m	Yellow	24	RL
471	19 mm x 33 m	Blue	48	RL
471	25 mm x 33 m	Blue	36	RL
471	38 mm x 33 m	Blue	24	RL
471	50 mm x 33 m	Blue	24	RL
471	25 mm x 33 m	Clear	36	RL
471	38 mm x 33 m	Clear	24	RL
471	50 mm x 33 m	Clear	24	RL
471	50 mm x 33 m	Green	24	RL
471	50 mm x 33 m	Orange	24	RL
471	50 mm x 33 m	Brown	24	RL



3M™ Hazard Warning Tape 766 Black/Yellow

This striped vinyl tape features good, instant adhesion to many surfaces. Used for marking of equipment pinch points or gears for warning purposes, temporary floor marking around equipment, or spills.

- Marking of equipment pinch points or gears for warning purposes
- Temporary floor marking around equipment or spills
- Rubber adhesive for good instant adhesion
- Printed in black and yellow stripes



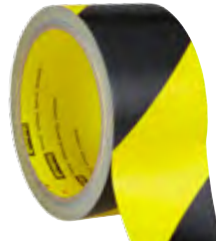
Product Number	Size	Colour	Case Qty	Units
766i	50 mm x 33 m	Black/Yellow	24	RL



3M™ Safety Stripe Tape 5702 Black/Yellow

Ideal for marking lanes, hazardous areas, protruding equipment, and low hanging objects in factories, warehouses, and hospitals. Yellow and black colour is embedded into the tape construction to provide long-term high visibility and abrasion resistance.

- One-piece, clean removal from many surfaces helps reduce clean-up and labour costs
- Unique stretch properties enable tape to remain stretched to conform to uneven surfaces without lifting and retracting
- Printed in black and yellow stripes



Product Number	Size	Colour	Case Qty	Units
5702	50 mm x 33 m	Black/Yellow	24	RL
5702	75 mm x 33 m	Black/Yellow	12	RL
5702	102 mm x 33 m	Black/Yellow	8	RL



3M™ Hazard Warning Tape 767 Red/White

Stripes promote employee safety by marking pinch points or gears on equipment. Provides temporary floor marking around equipment or spills. Mark risers on stairways or low-clearance areas.

- Marking of equipment pinch points or gears for warning purposes
- Temporary floor marking around equipment or spills
- Rubber adhesive for good instant adhesion
- Printed in red and white stripes



Product Number	Size	Colour	Case Qty	Units
767i	50 mm x 33 m	Red/White	24	RL





3M™ Double Coated Foam Tapes

Flexible foam carriers fill gaps and help bond irregular surfaces.

In bonding rough or irregular surfaces, 3M™ Double Coated Foam Tapes fill gaps and distribute stress uniformly over the bonded area.

3M™ Double Coated Urethane Foam Tape 4026 and 4032

A thick, double-coated, open-cell urethane foam tape with a paper liner. Bonds surfaces and provides handling convenience and cushioning.

- High shear strength
- Durable on interior mounting applications
- Clean appearance



Product Number	Thickness	Size	Colour	Case Qty	Units
4032	0.8 mm	19 mm x 66 m	White	12	RL
4032	0.8 mm	25 mm x 66 m	White	9	RL
4032	0.8 mm	38 mm x 66 m	White	6	RL
4032	0.8 mm	50 mm x 66 m	White	5	RL
4026	1.6 mm	19 mm x 33 m	White	12	RL
4026	1.6 mm	25 mm x 33 m	White	9	RL
4026	1.6 mm	38 mm x 33 m	White	6	RL
4026	1.6 mm	50 mm x 33 m	White	5	RL
4026	1.6 mm	19 mm x 10 m	White	4	RL

3M™ Double Coated Polyethylene Foam Tape 9546

A thick, double-coated polyethylene foam tape providing high initial tack and permanent bonds to a wide variety of surfaces including polypropylene.

- Low surface energy bonding to difficult plastics and UV varnishes
- Closed cell foam
- UV resistant



Product Number	Thickness	Size	Colour	Case Qty	Units
9546	1.2 mm	12 mm x 66 m	White	18	RL
9546	1.2 mm	19 mm x 66 m	White	12	RL
9546	1.2 mm	25 mm x 66 m	White	9	RL





3M™ VHB™ Tapes

VHB™ is the most surprisingly strong, fast and easy way to create durable, reliable bonds. 3M VHB Tapes open up a world of possibilities eliminating rivets, screws, bolts, and welds and improving design construction, aesthetics, and productivity.

3M™ VHB™ Tape 4910 Clear

Transparent Materials

Ideal for transparent materials or wherever a clear bond is needed. Effectively replaces screws, rivets, and studs when bonding materials.

- Clear material is ideal for joining transparent material
- 3M VHB Tape adhesive formula bonds and seals on contact with no drying time
- Virtually invisible fastening helps keep surfaces smooth, with no unsightly rivet heads or weld marks
- Spreads stress load across length of the joint
- High dynamic stress absorption reduces vibration and impact stress



Product Number	Thickness	Size	Colour	Case Qty	Units
4910	1.0 mm	12 mm x 33 m	Clear	6	RL
4910	1.0 mm	19 mm x 33 m	Clear	4	RL
4910	1.0 mm	25 mm x 33 m	Clear	3	RL
4910	1.0 mm	19 mm x 11 m	Clear	4	RL

3M™ VHB Tape General Purpose High Temperature GPH-110GF

High Temperature

Its high-temperature performance enables bonding of materials in applications with high operating temperatures such as prior to processing in a powder coating line. Further, its capability to bond to a wide variety of substrates makes it a good fit for multi-material bonding.

- High temperature performance (short term +230°C; long term +150°C)
- High initial tack
- Soft foam enables stress relaxation and an easy application
- Good balance of high temperature and peel and shear performance
- Good sealing properties
- For indoor and outdoor use



Product Number	Thickness	Size	Colour	Case Qty	Units
GPH-110GF	1.1 mm	12 mm x 33 m	Grey	18	RL
GPH-110GF	1.1 mm	19 mm x 33 m	Grey	14	RL
GPH-110GF	1.1 mm	25 mm x 33 m	Grey	7	RL

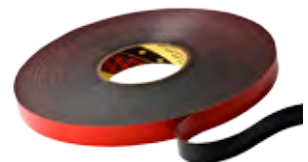


3M™ VHB™ Heavy Duty Mounting Tape 5952

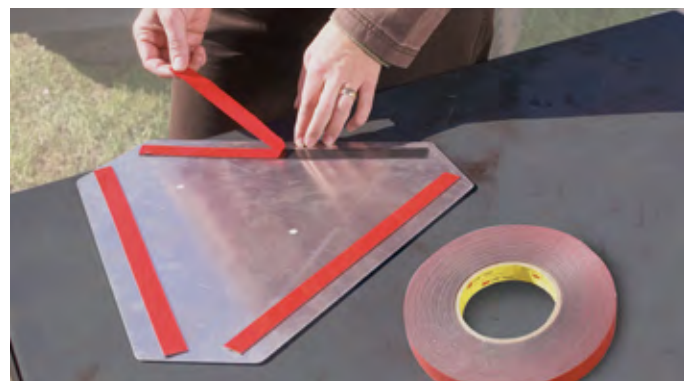
GO-TO TAPE

Modified acrylic adhesive and very conformable acrylic foam core bonds to a wide variety of substrates including powder coated paints and irregular surfaces.

- Creates a permanent seal against water, moisture, and more by offering better gap filling capabilities
- Pressure-sensitive adhesive bonds on contact to provide immediate handling strength
- Allows the use of thinner, lighter-weight, and dissimilar materials



Product Number	Thickness	Size	Colour	Case Qty	Units
5952	1.1 mm	12 mm x 33 m	Black	6	RL
5952	1.1 mm	19 mm x 33 m	Black	4	RL
5952	1.1 mm	25 mm x 33 m	Black	3	RL
5952	1.1 mm	19 mm x 11 m	Black	4	RL





3M™ Extreme Sealing Tapes

From rain gutters to flashing and vents, from rooftops to underground cable enclosures – 3M Extreme Sealing tapes ensure a quick and robust bond. With a durable sealing that withstands harsh environmental conditions, the 3M Extreme Sealing tapes are ideal for parapet walls, trailer home roofs, metal buildings, vent stacks and windows, gutters, downspouts, and much more.

3M™ Extreme Sealing Tape 4411

One Millimetre thick tape featuring a flexible backing that easily conforms over screw heads, rivets, joints, splices, and other protrusions to provide protection from water intrusion.

- Sticks on contact to many metals, plastics, and other hard-to-stick-to surfaces
- Provides immediate seal with no wait time or oozing associated with liquid sealants
- Tough, yet flexible clear ionomer backing is abrasion resistant and instantly paintable
- Acrylic adhesive provides excellent sealing qualities and good outdoor durability



Product Number	Thickness	Size	Colour	Case Qty	Units
4411B	1.0 mm	50 mm x 33 m	Black	6	RL
4411G	1.0 mm	50 mm x 33 m	Grey	6	RL
4411N	1.0 mm	50 mm x 33 m	Translucent	6	RL
4411N	1.0 mm	50 mm x 5 m	Translucent	4	RL

3M™ Extreme Sealing Tape 4412

Two Millimetres thick tape is ideal for vent stacks and windows, gutters, downspouts, parapet walls, trailer home roofs, metal buildings, and much more.

- Sticks on contact to many metals, plastics, and other hard-to-stick-to surfaces
- Tough, yet flexible clear ionomer backing is abrasion resistant and instantly paintable
- Acrylic adhesive provides excellent sealing qualities and good outdoor durability



Product Number	Thickness	Size	Colour	Case Qty	Units
4412N	1.0 mm	50 mm x 16.5 m	Black	6	RL
4412N	1.0 mm	50 mm x 16.5 m	Grey	6	RL
4412N	1.0 mm	50 mm x 16.5 m	Translucent	6	RL
4412B	2.0 mm	50 mm x 5 m	Black	4	RL





3M™ Specialty Tapes

3M™ Glass Cloth Tape 361

Offers exceptional stability in harsh conditions. Withstands 232°C and intermittent temperatures up to 287°C or higher, depending on heat source.

- Used for permanent sealing of high-temperature ducts or chambers
- Very strong abrasion-resistant backing for use as masking protection in thermal spray operations
- Silicone adhesive provides long-ageing, good holding power



Product Number	Size	Colour	Case Qty	Units
361	19 mm x 55 m	White	12	RL
361	25 mm x 55 m	White	36	RL
361	50 mm x 55 m	White	24	RL

3M™ PTFE Film Tape 5490 Grey

Offers an extremely low coefficient of friction which, in combination with a pressure-sensitive silicone adhesive, creates a smooth, non-stick surface over a variety of substrates to assist in the movement of materials in many types of lay-flat applications.

- Protect surfaces against heat, chemicals, and friction
- High-temperature performance
- High mechanical strength
- Low coefficient of friction for a slippery, self-lubricating slick surface
- Anti-stick, ready release facilitates clean-up of hot plastic and prevents build-up
- Adhesive has long-ageing properties



Product Number	Size	Colour	Case Qty	Units
5490	12 mm x 33 m	Grey	18	RL
5490	19 mm x 33 m	Grey	12	RL
5490	25 mm x 33 m	Grey	9	RL
5490	38 mm x 33 m	Grey	6	RL
5490	50 mm x 33 m	Grey	6	RL

3M™ UHMW Film Tape 5423

The ultra-high molecular weight of this tape significantly reduces friction to create an effective solution for anti-stick and easy-release requirements.

- Translucent, abrasion-resistant backing helps protect surfaces from wear
- Can help reduce squeaks, rattles, and other noises that occur with movement



Product Number	Size	Colour	Case Qty	Units
5423	12 mm x 16.5 m	Translucent	18	RL
5423	19 mm x 16.5 m	Translucent	12	RL
5423	25 mm x 16.5 m	Translucent	9	RL
5423	38 mm x 16.5 m	Translucent	6	RL
5423	50 mm x 16.5 m	Translucent	6	RL



Adhesive Transfer Tapes

Scotch® ATG Tapes Family

Finger touch of pressure-sensitive adhesive.

Scotch® ATG Adhesive Transfer Tape 924 (General Purpose)

GO-TO TAPE

A great go-to general purpose adhesive transfer film tape with an acrylic, reverse wound, pressure-sensitive adhesive on a densified kraft paper liner.

- High adhesion, good solvent resistance, and excellent UV resistance
- Bonds on contact, works on a variety of substrate or material combinations



Product Number	Size	Colour	Case Qty	Units
ATG 924	6 mm x 33 m	Clear	72	RL
ATG 924	6 mm x 55 m	Clear	48	RL
ATG 924	12 mm x 33 m	Clear	72	RL
ATG 924	12 mm x 55 m	Clear	72	RL
ATG 924	19 mm x 33 m	Clear	48	RL
ATG 924	19 mm x 55 m	Clear	48	RL

Scotch® ATG Adhesive Transfer Tape 969 (Hi-Tack Acrylic)

Heavy-duty Attachment

A soft, pressure-sensitive adhesive system that features high initial adhesion and good holding power to a variety of materials.

- Good adhesion to low surface energy materials
- Bonds materials with glossy coatings
- Use on folders and boxes, attach fabric swatches in sample books, and assemble point-of-purchase displays



Product Number	Size	Colour	Case Qty	Units
ATG 969	6 mm x 16.5 m	Clear	72	RL
ATG 969	6 mm x 33 m	Clear	48	RL
ATG 969	12 mm x 16.5 m	Clear	72	RL
ATG 969	12 mm x 33 m	Clear	72	RL
ATG 969	19 mm x 16.5 m	Clear	48	RL
ATG 969	19 mm x 33 m	Clear	48	RL

Scotch® ATG Adhesive Transfer Tape 926

High Temperature

Ideal for applications requiring high bond strength, high shear strength and high-temperature performance.

- Excellent temperature and solvent resistance
- Use to attach nameplates on award plaques, bonding foam insulation, difficult to bond folders and boxes



Product Number	Size	Colour	Case Qty	Units
ATG 969	6 mm x 33 m	Clear	48	RL
ATG 969	12 mm x 33 m	Clear	72	RL
ATG 969	19 mm x 33 m	Clear	48	RL

Scotch® ATG Applicator 700

A touch of the finger triggers a quick, controlled application of Scotch® ATG Adhesive Transfer Tape at the same time as the liner rewinds into the applicator. There is no mess and no clean-up.

For 12 mm and 19 mm wide tape.



Product Number	Case Qty	Units
ATG 700	1	EA

Scotch® ATG 700 Adapter Kit

Use this adapter kit for Scotch® ATG 700 Adhesive Applicator when you need the flexibility of a 6 mm wide application.



Product Number	Case Qty	Units
ATG 700 Adapter Kit	6	EA





Adhesive Transfer Tapes

Neat, precise application and high performance.

3M™ Adhesive Transfer Tapes are rolls of pressure-sensitive adhesive pre-applied to a special release line. For application, the tape is simply pressed, adhesive side down, to a surface and the liner is peeled off.

3M™ Adhesive Transfer Tape 950



Ideal for a wide variety of similar and dissimilar materials where an aggressive adhesive with high initial adhesion is desired.

- Excellent for high-tack, thin applications
- Attaches similar and dissimilar materials
- Bonds high and low surface energy plastics, textured plastics, foams, fabrics, and coated papers
- Good UV and chemical resistance
- Easy liner release for manual or hand applications



Product Number	Size	Colour	Case Qty	Units
950	9 mm x 55 m	Clear	96	RL
950	12 mm x 55 m	Clear	72	RL
950	19 mm x 55 m	Clear	48	RL
950	25 mm x 55 m	Clear	36	RL
950	38 mm x 55 m	Clear	24	RL
950	50 mm x 55 m	Clear	20	RL

3M™ Adhesive Transfer Tape 465

Used as a general purpose transfer tape for a variety of high-tack, thin applications. Ideal for bonding together a wide variety of similar and dissimilar materials such as metals, glass, wood, papers.

- High initial tack
- Excellent adhesion to most paper stocks
- Good low-temperature performance and peel strength on many surfaces
- Easy liner release for manual or hand applications



Product Number	Size	Colour	Case Qty	Units
465	9 mm x 55 m	Clear	96	RL
465	12 mm x 55 m	Clear	72	RL
465	19 mm x 55 m	Clear	48	RL
465	25 mm x 55 m	Clear	36	RL
465	38 mm x 55 m	Clear	24	RL
465	50 mm x 55 m	Clear	20	RL

3M™ Adhesive Transfer Tape 9485PC

Excellent temperature and solvent resistance, and adhesion to plastics and foams.

- For applications requiring high shear strength
- Ideal for joining materials that have rougher surfaces
- Good low-temperature performance and peel strength on many surfaces
- Get a fibre-reinforced adhesive which is important for roll stability in narrow widths

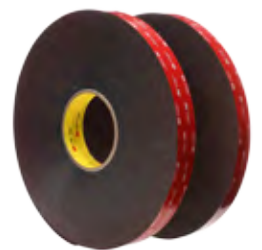


Product Number	Size	Colour	Case Qty	Units
9485PC	19 mm x 55 m	Clear	12	RL

3M™ VHB™ Adhesive Transfer Tape F9473PC

High-performance product ideally suited to industrial joining and metal fabrication. Very high, shear holding power and bond strength that can be used in many interior and exterior industrial applications.

- Get a very high, shear holding power
- Use for industrial joining and metal fabrication
- Replace rivets, spot welds, liquid adhesives, and other permanent fasteners
- Non-corrosive, moisture and wear resistant



Product Number	Size	Colour	Case Qty	Units
9473PC	12 mm x 55 m	Clear	18	RL
9473PC	19 mm x 55 m	Clear	12	RL
9473PC	25 mm x 55 m	Clear	9	RL



Double Coated Tapes

Increased dimensional stability for easy handling and applications.

3M™ High Performance Double Coated Tape 9088-200



Ideal go-to general purpose industrial tape for a wide range of applications. Its long-term grip makes it an excellent choice for POP/POS displays, light boxes, signage, metal fabrication, home decoration, paper bonding, packaging, and more.

- Solventless adhesive technology
- High UV and thermal resistance
- Excellent transparency for POP/POS applications
- High peel performance on a wide range of surfaces
- Superior high-temperature shear performance
- Film liner version: 9088F-200



Product Number	Size	Colour	Case Qty	Units
9088-200	9 mm x 50 m	Clear	104	RL
9088-200	12 mm x 50 m	Clear	80	RL
9088-200	15 mm x 50 m	Clear	64	RL
9088-200	19 mm x 50 m	Clear	48	RL
9088-200	25 mm x 50 m	Clear	36	RL
9088-200	38 mm x 50 m	Clear	24	RL
9088-200	50 mm x 50 m	Clear	20	RL

3M™ Double Coated Paper Tape 410M

A natural rubber, double-coated tape with heavy paper carrier for increased strength and dimensional stability.

- Good initial adhesion to a variety of surfaces
- Use for core starting, end tabbing of papers, films and foils
- For indoor and room temperature applications



Product Number	Size	Colour	Case Qty	Units
410M	19 mm x 33 m	Natural	48	RL
410M	25 mm x 33 m	Natural	36	RL
410M	50 mm x 33 m	Natural	24	RL

3M™ Removable Repositionable Tape 9415

One side with a high-tack (permanent) pressure-sensitive adhesive and on the other with a low-tack “Post-it” (removable) pressure-sensitive adhesive. Mounting of lightweight materials such as paper, plastics, films, or foams.

- For repositioning or multiple openings and closings
- The low-tack adhesive allows removal of many papers, foils and films without adhesive residue
- Excellent ageing properties



Product Number	Size	Colour	Case Qty	Units
9415	19 mm x 66 m	White	48	RL
9415	25 mm x 66 m	White	36	RL

3M™ Standard Carpet Tape 9191

Excellent adhering properties that make them especially suitable for affixing carpets and carpet tiles.

- Tape with very good adhesion
- For the fixation of wall-to-wall carpet and wall-to-wall carpet pieces

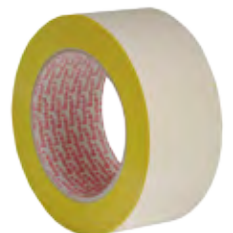


Product Number	Size	Colour	Case Qty	Units
9191	50 mm x 25 m	White	36	RL

3M™ Exhibition Carpet Tape 9195

With differing adhesive strengths on either side, particularly suited to assembly work area of trade fairs. Carpets may be easily removed from concrete etc.

- Double-coated tape that adheres differently
- Special for fixation of floor carpet of exhibition booth
- Withdraw without residue of cement, of gymnasium floor, etc.



Product Number	Size	Colour	Case Qty	Units
9195	25 mm x 25 m	Yellow	72	RL
9195	50 mm x 25 m	Yellow	36	RL



3M™ Dual Lock™ Reclosable Fasteners

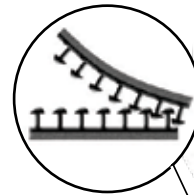
Super strength. Ultimate ease.

Durable enough to last through repeated opening and closing. Unique mushroom-shaped heads snap shut and stay locked.

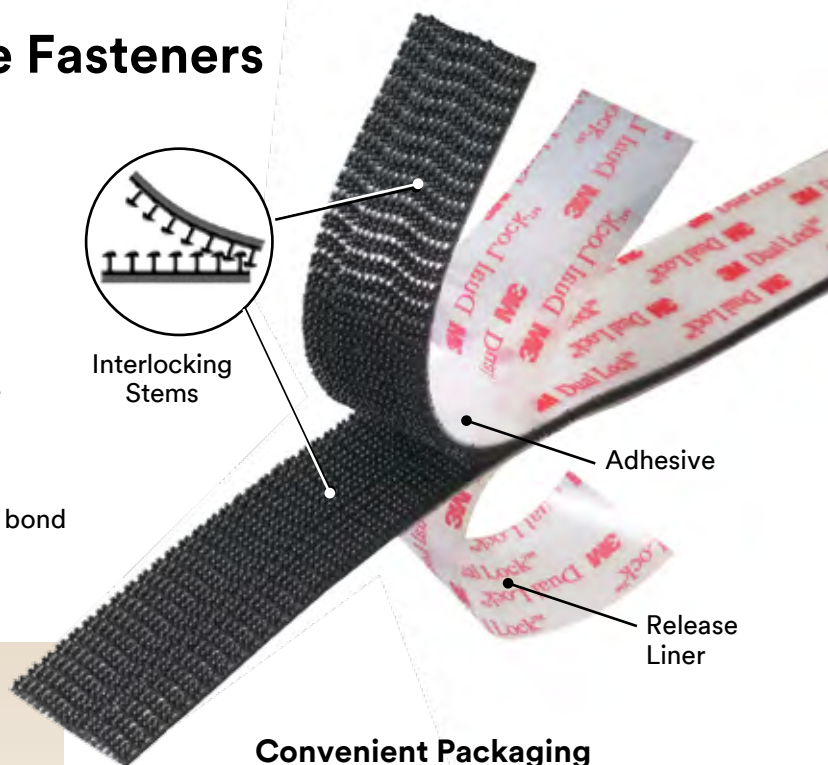
- Durable – up to 1,000 openings and closings before losing 50% of original tensile strength
- Helps reduce vibration
- Temperature, moisture, and UV resistant
- Pressure-sensitive adhesive easily forms a powerful bond
- Interlocking mushroom-shaped heads have 5x the tensile strength of hook-and-loop products

General Industrial Applications

- Hold access panels to manufacturing equipment, control panels, HVAC units, electrical enclosures, electronic equipment, and elevators
- Attach moveable sensors, acoustic control panels to sound containment enclosure
- Attach interior signage and placards with easy removability
- Hold remote controls on equipment for storage when not in use
- Hang tools on maintenance carts for ready access and secure transport
- Attach plastic and screen enclosure panels around automated equipment in temporary manufacturing cells
- Fasten rigid or flexible solar panels



Interlocking Stems



Adhesive

Release Liner

Convenient Packaging



Mini-pack carton simplifies storage and dispensing. Holds two rolls



Blister pack includes a 25 mm x 2,5 m matted strip of Dual Lock Fastener

At-a-glance Reference

Stem Density (per sq. in.)	Product ID	Adhesive	Colour	Temperature Resistance	Area	Substrates
250	3540	Rubber	Black	49°C	Indoor	Metals (Al and SS), plastics (acrylic, PC, ABS), powder coated paints, low-surface energy (PP, PE)
250	3550	White acrylic	Black	93°C	Indoor/outdoor	Metals (Al and SS), glass, plastics (acrylic, PC, ABS)
250	3560	Clear acrylic	Clear	104°C	Indoor/outdoor	Metals (Al and SS), glass, plastics (acrylic, PC, ABS)
Low Profile	4570	Low surface Energy acrylic	Clear	70°C	Indoor/outdoor	Metals (Al and SS), glass, plastics (acrylic, PC, ABS), powder-coated paints, low-surface energy (PP, PE)



3M™ Dual Lock™ Reclosable Fastener SJ3540, SJ354D, SJ354BP



This product is for use with many plastics (acrylic, polycarbonate and ABS), powder-coated paints and low-surface energy materials (polypropylene and polyethylene).

- Rubber-based adhesive offers high initial adhesion upon contact
- Bonds well to plastics (acrylic, polycarbonate, ABS, polypropylene, polyethylene), powder-coated paints
- Temperature resistance of up to 49°C, for indoor use only
- 250 stems per square inch with a 6.8 mm engaged thickness

Product Number	Size	Colour	Case Qty	Units
SJ3540	25 mm x 45.7 m	Black	2	RL
SJ354D	2 x 25 mm x 5 m	Black	4	RL
SJ354BP	25 mm x 2.5 m	Black	4	RL



3M™ Dual Lock™ Reclosable Fastener SJ3560, SJ356D, SJ356BP

Has a clear acrylic adhesive on the back of a clear polypropylene reclosable fastener.

- Superb heat resistance up to 104°C for demanding work conditions
- Bonds well to metals (aluminium, stainless steel) glass, and plastics (acrylic, polycarbonate, ABS)
- Translucent
- Can be used indoors and outside
- 250 stems per square inch with a 5.9 mm engaged thickness

Product Number	Size	Colour	Case Qty	Units
SJ3560	25 mm x 45.7 m	Black	2	RL
SJ356D	2 x 25 mm x 5 m	Black	4	RL
SJ356BP	25 mm x 2.5 m	Black	4	RL



3M™ Dual Lock™ Reclosable Fastener SJ3550, SJ355D, SJ355BP



Uses an acrylic adhesive that bonds well to a variety of medium to high surface energy materials, including some plastics, metal, glass, and painted surfaces.

- The adhesive sticks quickly and reaches full strength after 72 hours
- Bonds well to metals (aluminium, stainless steel), glass, plastics (acrylic, polycarbonate, ABS) and paints
- Can be used indoors and outside
- Can use at temperatures ranging from -29°C to 93°C
- 250 stems per square inch with a 5.7 mm engaged thickness

Product Number	Size	Colour	Case Qty	Units
SJ3550	25 mm x 45.7 m	Black	2	RL
SJ355D	2 x 25 mm x 5 m	Black	4	RL
SJ355BP	25 mm x 2.5 m	Black	4	RL



3M™ Dual Lock™ Reclosable Fastener Thin SJ4570, SJ457D

A clear, low-profile fastener with an engaged thickness of 2.3 mm

- Half the thickness of standard 3M Dual Lock Reclosable Fasteners
- Low to medium temperature performance, up to 70°C
- Bonds to metals, glass, many plastics, and powder-coated paints and medium to low surface energy materials

Product Number	Size	Colour	Case Qty	Units
SJ4570	25 mm x 45.7 m	Black	2	RL
SJ457D	2 x 25 mm x 5 m	Black	4	RL





3M™ Hook and Loop Fasteners

Hooks on one side, loops on the other for secure, repeated closures.

As simple as pressing together and pulling apart. Tiny, stiff hooks mesh with pliable loops for quick secure fastening.

- Reliable PSA holds on contact with a variety of materials
- Up to 5,000 closures for standard Hook and Loop



3M™ Hook and Loop Fastener SJ352D, SJ352BP

Top Choice
Indoor

Consists of flexible J-shaped nylon hooks and woven loops which engage each other to form a quick attachment. Offers an alternative to zippers, screws, snaps and hooks, bolts, and more. Rubber adhesive allows for attachment to low surface energy substrates.

Use for:

- Securing fabric to furniture cushions
- Carpet panel attachments
- Graphic attachment
- Panel attachment

Convenient Mini-packs are great for design development and small volume product requirements.

Product Number	Size	Colour	Case Qty	Units
SJ352D Hook+Loop	2 x 25 mm x 5 m	Black	4	RL
SJ352BP Hook+Loop	2 x 25 mm x 1.25 m	Black	4	RL
SJ352BP Hook+Loop	2 x 25 mm x 1.25 m	White	4	RL



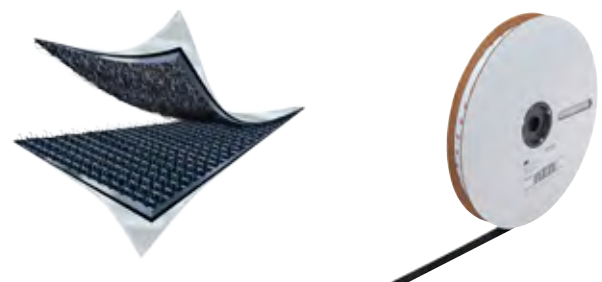
3M™ Hook and Loop Fastener SJ3526/SJ3527

Top Choice
Indoor

Our high-performance PSA nylon hook and loop fasteners are coated on the backside with a high-performance rubber-based pressure-sensitive adhesive. The adhesive is ideal for indoor use and bonds well to paper and cardboard, paint, bare and painted metal, glass, sealed wood, and many plastics, making these fasteners easily and conveniently attached to a variety of substrates.

- High-performance rubber-based adhesive sticks instantly to a variety of indoor substrates
- Woven nylon is durable for thousands of closures
- Fast, convenient means to create refastenable seams, joints, and other closures

Product Number	Size	Colour	Case Qty	Units
SJ3526 Hook	25 mm x 45.7 m	Black	3	RL
SJ3527 Loop	25 mm x 45.7 m	Black	3	RL
SJ3526 Hook	25 mm x 45.7 m	White	3	RL
SJ3527 Loop	25 mm x 45.7 m	White	3	RL





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Product Use

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